



## Certification at UPM

- Paper Divisions
- Wood Products Division
- Label Division
- Business Functions and Resources

*With respect to the quality systems, the table gives the standard currently in use at each unit. Several of the ISO 9001 and ISO 9002 standards previously used at the units have been substituted by the new ISO 9001:2000 standard. The certification year in the table refers to when the quality system was first adopted in the unit.*

# Paper Divisions

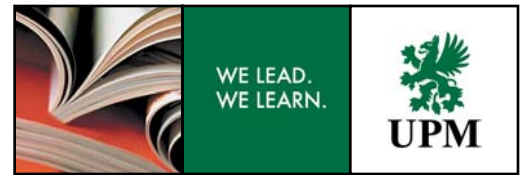


Mill	System	Year of Certification
Augsburg	EMAS	1997
	ISO 14001	1997
	ISO 9001	1995
	OHSAS 18001	2002
	CoC, PEFC	2004
Blandin	ISO 14001	1999
	ISO 9001	1999
	OHSAS 18001	2002
	CoC, PEFC	2006
	CoC, FSC	2007
Caledonian	EMAS	2004
	ISO 14001	1999
	ISO 9001	1992
	OHSAS 18001	2005
	CoC, PEFC + FSC	2003
Changshu	ISO 14001	2003
	ISO 9001	2004
	OHSAS 18001	2005
	CoC, PEFC + FSC	2006
Chapelle Darblay	EMAS	2004
	ISO 14001	1999
	ISO 9001	1996
Docelles	OHSAS 18001	2005
	ISO 14001	2000
	ISO 9001	2004
	OHSAS 18001	2006
	CoC, PEFC	2004
Jämsänkoski	CoC, FSC	2005
	EMAS	2000
	ISO 14001	1997
	ISO 9001	1997
	OHSAS 18001	2003
Kaipola	CoC, PEFC	2003
	EMAS	2003
	ISO 14001	2000
	ISO 9001	1997
	OHSAS 18001	2003
Kajaani	CoC, PEFC	2003
	EMAS	2002
	ISO 14001	1998
	ISO 9001	1995
	OHSAS 18001	2001
Kaukas	CoC, PEFC	2003
	EMAS	2002
	ISO 14001	2000
	ISO 9001 (paper)	1993
Kymi	CoC, PEFC	2003
	EMAS	1999
	ISO 14001	1995
	ISO 9001	1993
	OHSAS 18001	2003

Mill	System	Year of Certification
Miramichi	ISO 14001	2004
	ISO 9001	1995
	OHSAS 18001	2004
	CoC, PEFC	2006
Nordland Papier	EMAS	1999
	ISO 14001	1999
	ISO 9001	1994
	CoC, PEFC	2003
	CoC, FSC	2005
Rauma	EMAS	2001
	ISO 14001	2000
	ISO 9001	1994
	OHSAS 18001	2000
	CoC, PEFC	2002
Schongau	CoC, FSC	2005
	EMAS	1996
	ISO 14001	1996
	ISO 9001	1996
	OHSAS 18001	2003
Schwedt	CoC, PEFC	2003
	EMAS	1997
	ISO 14001	1997
	ISO 9001	1995
Shotton	OHSAS 18001	2003
	ISO 14001	1997
	ISO 9001	1991
Steyrermühl	EMAS	1996
	ISO 14001	1996
	ISO 9001	1994
	OHSAS 18001	2004
	CoC, PEFC	2001
Stracel	EMAS	2005
	ISO 14001	1998
	ISO 9001	2005
	OHSAS 18001	2005
	CoC, PEFC	2003
Tervasaari	EMAS	2004
	ISO 14001	1999
	ISO 9001 (PM 5/7)	1994
	ISO 9001 (PM 6)	1996
	CoC, PEFC	2006
Wisapaper, Wisaforest (Pietarsaari)	EMAS	1999
	ISO 14001	1995
	ISO 9001	1992
	OHSAS 18001	2003
	CoC, PEFC + FSC	2005 (2002)

CoC: Chain of Custody

# Wood Products Division



	<b>System</b>	<b>Year of Certification</b>
Wood Products sites, FIN	ISO 14001 ISO 9001 Chain of Custody, PEFC	1998/1999 1993/1999 2000
Steyrerstuhl Sagewerksgesellschaft, A	EMAS ISO 14001 OHSAS 18001 Chain of Custody, PEFC	1996 1996 2004 2001
UPM-Kymmene Otepa AS, EST	ISO 9001 Chain of Custody, FSC	2002 2006
ZAO Chudovov-RWS, RUS	ISO 14001 ISO 9001	2005 2000

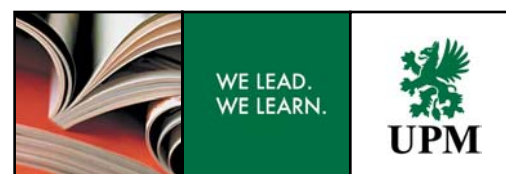
## UPM Raflatac

	System	Year of Certification
UPM Raflatac Oy, Tampere, FIN	ISO 9001	1992
UPM Raflatac Ltd, Scarborough, UK	ISO 14001 ISO 9001 OHSAS 18001	1998 1985 2004
UPM Raflatac SA, Nancy, FR	ISO 9001	1998
UPM Raflatac SA, Barcelona, ES	ISO 9001	2001
UPM Raflatac Shanghai, CN	ISO 9001	2004
UPM Raflatac Oceana, AU	ISO 9001	2004

## UPM Raflatac RFID

	System	Year of Certification
Tampere, FIN	ISO 9001	2003

# Business Functions and Resources



## Forestry and Wood Sourcing

	System	Year of Certification
UPM Forest, FIN	ISO 14001	1999
	EMAS	1998
	ISO 9001	1998
	Chain of Custody, PEFC	2000
	Chain of Custody, FSC	2005
UPM Forest CE (Central Europe)		
- Germany	ISO 14001	1997
	EMAS	1997
	ISO 9001	1995
	OHSAS 18001	2004
	Chain of Custody, PEFC	2002
	Chain of Custody, FSC	2005
- Austria (Frischholz)	ISO 14001	1996
	EMAS	1996
	OHSAS 18001	2004
	Chain of Custody, PEFC	2001
- France	ISO 14001	1998
	EMAS	2005
	ISO 9001	2005
	OHSAS 18001	2005
	Chain of Custody, PEFC	2003
Tilhill Forestry Ltd, UK	ISO 14001	2000
	ISO 9001	2003
	OHSAS 18001	2003
	Chain of Custody, FSC	2000
Miramichi Woodlands, CAN	ISO 14001	2001
	SFI	2002
Blandin, USA	ISO 14001	1999
	SFI	2002
UPM Forest Russia	Chain of Custody, FSC	2007
UPM Tikhvin Lespromkhoz, Russia	Chain of Custody, FSC	2007

## Logistics

	System	Year of Certification
UPM Corporate and Regional Logistics	ISO 14001	2005
	ISO 9001	2005
	OHSAS 18001	2005
nortrans Speditionsgesellschaft mbH	ISO 14001	1998
	ISO 9001	1998
Oy Rauma Stevedoring Ltd	ISO 14001	2003
	ISO 9002	1994
	OHSAS 18001	2003
UPM-Kymmene Oyj, Seaways	ISO 14001	2001
	ISO 9001	2001
UPM-Kymmene n.v./s.a.	ISO 9001	2000
UPM-Kymmene Sp. z.o.o.	ISO 9001	2004

## Energy

	System	Year of Certification
UPM Energy, Hydro power plants	ISO 14001	1999